



BSI Standards Publication

Friction stir spot welding — Aluminium

Part 4: Specification and qualification of welding procedures

National foreword

This British Standard is the UK implementation of EN ISO 18785-4:2021. It is identical to ISO 18785-4:2018. It supersedes [BS ISO 18785-4:2018](#), which is withdrawn.

The UK participation in its preparation was entrusted to Technical Committee WEE/-/1, Briefing committee for welding.

A list of organizations represented on this committee can be obtained on request to its committee manager.

This publication does not purport to include all the necessary provisions of a contract. Users are responsible for its correct application.

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Amendments/corrigenda issued since publication

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31 January 2021	This corrigendum renumbers BS ISO 18785-4:2018 as BS EN ISO 18785-4:2021

EUROPEAN STANDARD

EN ISO 18785-4

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English Version

**Friction stir spot welding - Aluminium - Part 4:
Specification and qualification of welding procedures
(ISO 18785-4:2018)**

Soudage par friction-malaxage par points -
Aluminium - Partie 4: Descriptif et qualification des
modes opératoires de soudage (ISO 18785-4:2018)

Rührreibpunktschweißen - Aluminium -
Teil 4: Festlegung und Qualifizierung des
Schweißverfahrens (ISO 18785-4:2018)

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